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## Applications

- Light to dark colored garments
- Cotton
- Poly with underlay
- Blends with underlay

## Features

- Provides a raise surface for special effects
  - Surface is a bit rougher compared to suede effect
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## General Info:

Puff additive was designed to allow a printer to add to an ink to provide a raised, puff effect. Surface is slightly rougher compared to the suede effect

**Bleed Resistance:** None

**Opacity:** Great

**Storage:** Ideally 65° to 80°F. Keep out of direct sunlight. Printed transfer can last up to a year.

**Mesh:** 60-110

**Stencil:** Any direct emulsion or capillary film.

**Wet on Wet Printing:** Not recommended.

**PC:** N/A.

**Use:** 10-15% by weight.

**Modifications:** N/A

**Squeegee Hardness & Angle:** Does not impact squeegee hardness & angle.

**Flashing:** 700°F for 9 seconds, just enough so the surface is tack free. Needs to be done before each color.

**Squeegee Blade:** Does not impact squeegee blade to use.

**Fusion/Curing:** 325°F/160°C for 1 to 1 ½ minutes. Oven temperature can be increased and dwell time decreased. For heat presses use 390°F/195°C for 8 seconds.

**Wash-up:** Any plastisol cleaner.

**Special Notes:** PVC inks are thermoplastic compounds that require heat to fuse or cure. If ink rubs off on a white cloth or cracks, temperature and/or dwell time should be increased. Do not dry clean and always test on fabric to be printed.